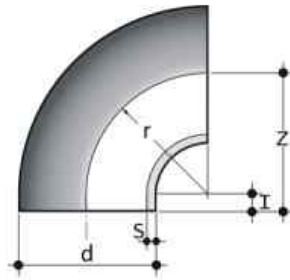


Moulded Bends 90°



Weld Type: Butt



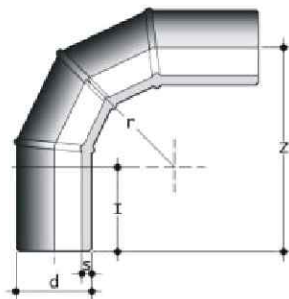
d	r	Z	SDR 17.6-S 8.3-PN6		SDR 11-S 5-PN10	
			S	Wt. in Kgs	S	Wt. in Kgs
20	24	32	-	-	1.9	0.01
25	27	38	-	-	2.7	0.01
32	35	55	-	-	3.0	0.02
40	44	58	-	-	3.7	0.03
50	69	72	-	-	5.5	0.06
63	55	80	-	-	5.8	0.11
75	75	85	-	-	7.0	0.19
90	90	105	-	-	8.2	0.33
110	110	135	-	-	10	0.58
125	125	140	-	-	11.4	0.89
140	140	150	-	-	12.7	1.26
160	160	180	9.1	1.20	14.6	1.70
180	180	200	10.2	1.69	16.4	2.60
200	200	215	11.4	2.30	18.2	3.52
225	225	245	12.8	3.18	20.5	4.90
250	250	275	11.4	5.70	22.7	9.10

Fabricated Bends 90° - Segment Welded



Weld Type: Butt

30°, 45°, 60°, 120°, 150° also available



d	Z	l	r	SDR 17-S 8.3-PN6		SDR 11-S 5-PN10	
				S	Wt. in kg	S	Wt. in kg
110	315	150	165	6.3	1.2	10.0	1.8
125	338	150	188	7.1	1.6	11.4	2.5
140	360	150	210	8.0	2.1	12.7	3.3
160	390	150	240	9.1	3.0	14.6	4.6
180	420	150	270	10.2	4.0	16.4	6.2
200	450	150	300	11.4	5.3	18.2	8.1
225	488	150	338	12.8	7.2	20.5	11.0
250	625	250	375	14.2	11.7	22.7	17.9
280	670	250	420	15.9	15.5	25.4	23.9
315	778	300	478	17.9	22.7	28.6	34.9
355	833	300	533	20.1	30.9	32.2	47.5
400	900	300	600	22.7	42.1	36.3	64.8
450	975	300	675	25.5	57.2	40.9	88.1
500	1100	350	750	28.4	80.0	45.5	123.0
560	1190	350	840	31.7	108.1	-	-
630	1295	350	945	35.7	148.0	-	-

* dimensions in mm